

REMOVE AND INSTALL CRANKCASE COVER

CRANKCASE OIL CAPACITY

Item	PA420A	PA540A
Without Filter	2.4 L (2.5 qt)	2.8 L (2.7 qt)
With Filter	2.6 L (2.7 qt)	3.0 L (2.9 qt)
Total System	3.4 L (3.5 qt)	3.9 L (4.1 qt)

1. Remove drain plug (G) and drain crankcase.
2. Disconnect hose (A).
3. Remove dipstick tube (B), cam (C) and bracket (D).
4. For PA540A, remove oil lines (H), hydrostatic pump cover (E), housing (F), rotating cylinder, and swash plate. Remove two crankcase cover cap screws with washers (I) from inside hydrostatic pump.

For PA420A, remove starter to provide clearance for removing mounting cap screw. Remove two crankcase cover cap screws (2 and 9) from top of crankcase.

5. Remove remaining cap screws from bottom side of crankcase cover. Carefully remove crankcase cover and gasket.

6. Clean crankcase, hydrostatic pump, and crankcase cover gasket surfaces.

NOTE: DO NOT force cover. Gears must mesh for proper positioning.

7. Install gaskets and covers. Tighten cap screws using the sequence shown to specification.

TORQUE SPECIFICATIONS

Crankcase cover	
PA420A/PA540A-A500	23 N·m (204 ft-in.)
B500 and A501	29 N·m (257 ft-in.)
PA420A/PA540A-A502	25 N·m (226 ft-in.)
Hydrostatic pump cover long bolts	20 N·m (177 ft-in.)
Hydrostatic pump cover short bolt	24 N·m (217 ft-in.)
Oil Drain Plug	

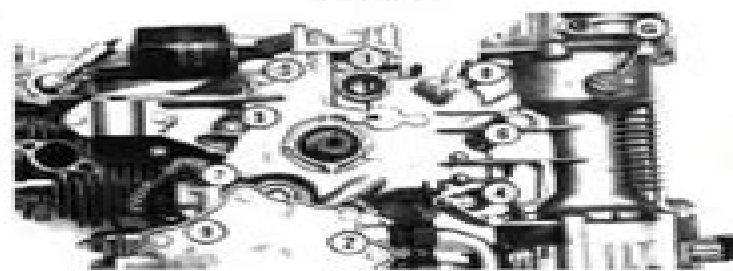
- A—Vent Hose
B—Dipstick Tube
C—Linkage Bracket
D—Directional Cam
E—Hydrostatic Pump Cover
F—Housing
G—Drain Plug
H—Oil Lines
I—Crankcase Cover Cap Screws (2)



PA540A



PA540A



PA420A

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