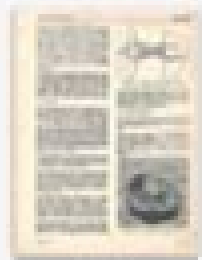


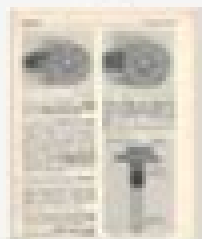
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ENGINE

LOWER UNIT

SECTION 7 LOWER UNIT SERVICE INFORMATION

1-1. DESCRIPTION OF THE LOWER UNIT

The lower unit is that part of the outboard motor assembly comprising the stern bracket, drive shaft housing, and drive shaft assembly and gear assembly. It also contains the water pump and fitting for circulation of water through the cooling system.

1-2. DRIVE SHAFT CASE

The drive shaft housing may be of integral construction or of cast aluminum, provided with flanges at each end for mounting to the transom and upper part of the gear case. In the case of integral construction, generally some form of clamping arrangement is provided for attaching the housing to the gear case to make up a unit assembly. The drive shaft



Figure 1-4. Typical Drive Shaft Housing



Figure 1-1. Typical Lower Unit Assembly

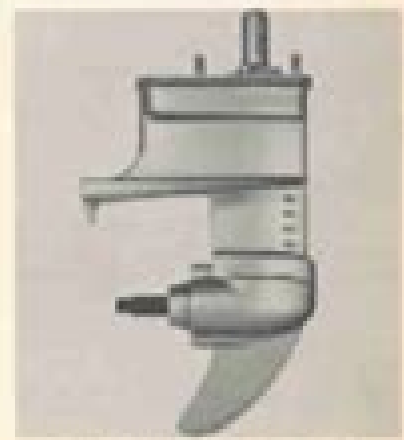


Figure 1-5. Large Water Over Case

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