

**Figure 30**  
Pinion Assembly

- 1. Bearing Cup
- 2. Pinion Bearing
- 3. Pinion
- 4. Shim
- 5. Bearing Cup
- 6. Oil Seal
- 7. Washer

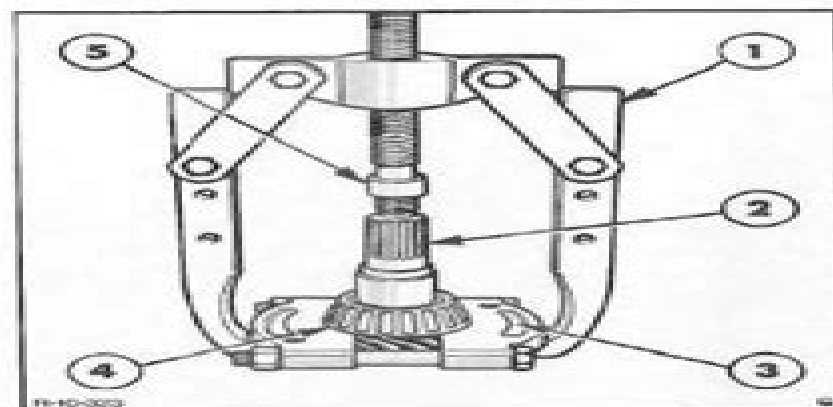
- 8. Nut Retainer
- 9. Securing Nut
- 10. Pinion Drive Flange
- 11. Dirt Shield APL 345 and 350 Axle only
- 12. Bearing
- 13. Bearing Pre-load Sleeve

- 5. Inspect the crown wheel for wear or damage, and replace if necessary.

**NOTE:** The crown wheel and pinion are only supplied as matched pairs, identified by a serial number etched on the periphery of the crown wheel and on the end of the pinion. Replacement of either the pinion or crown wheel necessitates the installation of a matched pinion and crown wheel.

- 6. Inspect the pinion assembly components for wear and damage and replace as necessary. Figure 30. The bearing pre-load spacer must be renewed to ensure correct bearing pre-load is obtained on re-assembly.

- 7. If necessary remove the pinion bearing using Puller Tool No. 1003 or 9516, Pulling Attachment Tool No. 951 or 9190 and Shaft Protector Tool No. 625A or 9212, Figure 31.



**Figure 31**  
Removing Pinion Bearing

- 1. Puller, Tool No. 1003 or 9516
- 2. Pinion Shaft
- 3. Puller Attachment, Tool No. 951 or 9190
- 4. Pinion Bearing
- 5. Shaft Protector, Tool No. 625A or 9212

# Ford 6610 Tractor Repair Manual

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