

## REAR AXLE

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## 151. DISASSEMBLY.

To disassemble the axle, remove the axle shaft nut lock ring, and remove the axle shaft nut, flat washer, and seal (fig. 34). Remove the hub from the axle shaft (fig. 35). Remove the cap screws and nuts that secure the brake support plate to the axle shaft housing, and remove the brake support plate assembly. Remove the oil seal retainer from the bearing retainer (fig. 34). Repeat this procedure to remove the other brake support plate. Remove the brake dust shield assembly and the oil seal. Be sure to keep the shim in place to facilitate reassembly.

Lift the axle shafts from the axle housing. Remove the cap screws that secure the left-hand axle housing to the center housing, and remove the axle housing. Lift the differential from the center housing (fig. 35). Remove the right-hand axle housing from the center housing.



Fig. 32—Rear Axle Assembly

RM-506

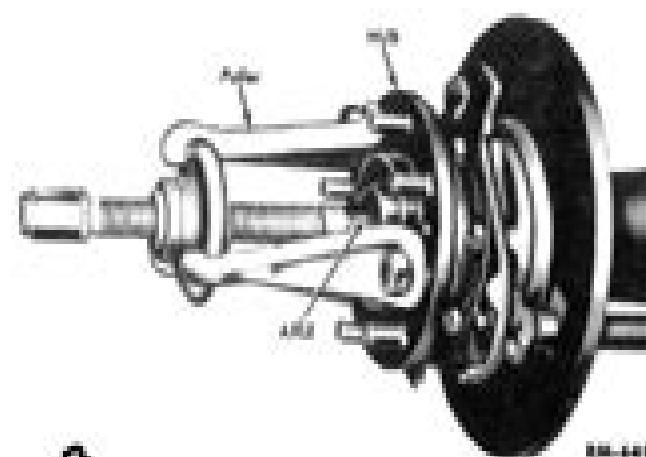


Fig. 33—Removing Hub From Axle

RM-507

Place the axle shaft assembly on a bench, and remove the lock ring that secures the axle shaft nut. Remove the axle shaft nut, flat washer, and seal. Remove the cap screws that secure the differential gear case to the axle shaft housing. Separate the two halves. If necessary, use a hammer to tap the two halves apart. Remove the differential spider, together with the differential pinions and thrust washers, from the differential gear case (fig. 35). Remove the differential side gears and thrust washers.



Fig. 34—Backing Plate and Hub, Disassembled

RM-517

# Ford 9n Engine Manual

**Liyong Dong**



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