

Part 1

ENGINE SYSTEMS

FORD 4000 DIESEL ENGINE

To provide increased power, a new cylinder head with modified porting has been introduced together with a new high lift camshaft, fuel injection pump and injectors, and a new air cleaner.

Cylinder Head

The inlet ports of the new cylinder head are larger than those of the previous cylinder head to provide improved breathing. All valve seats are located 0.020 in. (0.52 mm) deeper.

This head may be used in service on previous Ford 4000 tractors.

When milling a new type head for service, the distance between the top of the valve seat and the head to cylinder block jointing face must not be less than 0.137 in. (3.48 mm) after milling.

Cylinder Head Gasket

An improved cylinder head gasket with wider beading on the underside of the gasket is used on the new models. This gasket may be used on previous Ford 4000 diesel engines. See Figure 1.

Camshaft

A new camshaft with higher cam lift and wider timing is used with the new model diesel engine.

Connecting Rod

Heavier I-section connecting rods are used on all new model Ford 4000 and 5000 engines. While these may be installed when servicing a previous type engine, they must not be mixed with the previous type connecting rods.

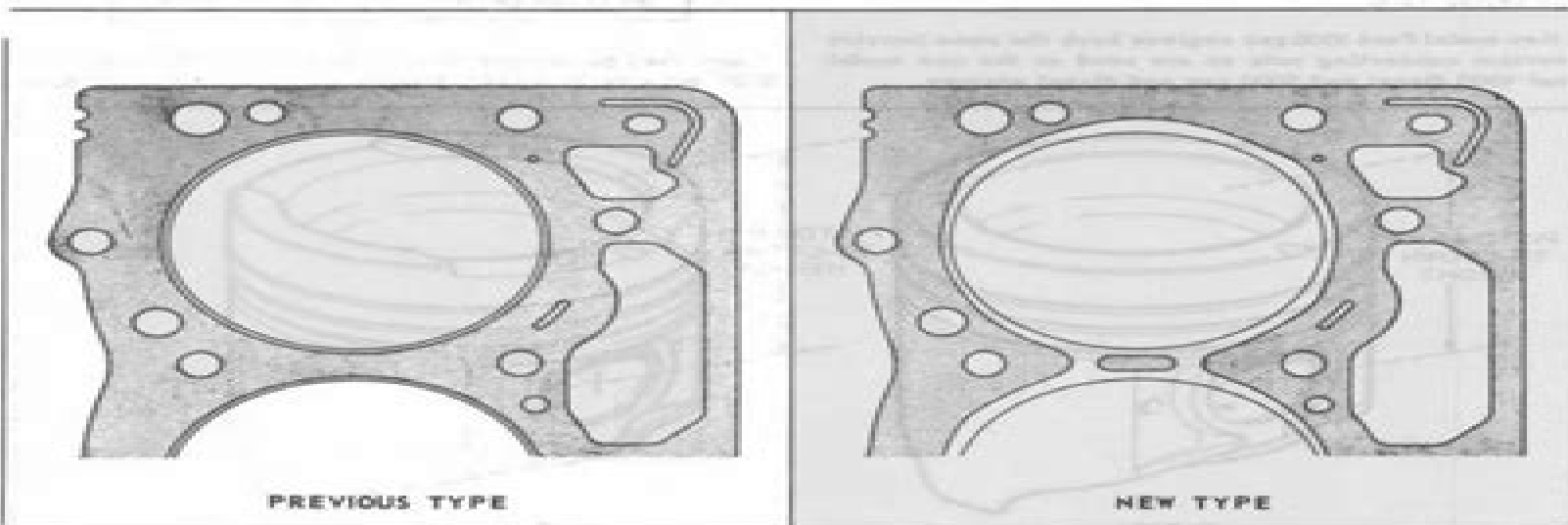


Figure 1
Cylinder Head Gasket

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