



**Figure 18**

Selector Assembly Installed

- |                   |                    |
|-------------------|--------------------|
| 1. Support        | 3. Circlip         |
| 2. Selector Shaft | 4. Selector Levers |



**Figure 19**

Selector Assembly Removal

- |                      |           |
|----------------------|-----------|
| 1. Selector Assembly | 3. Spring |
| 2. Washer            | 4. Washer |

- Use a suitable punch to drive the dowel pins out of the selector assembly support and top cover. Remove the bolts securing the support to the top cover, Figure 18.

**NOTE:** Spring tension will tend to force the support away from the transmission top cover.

- Remove the selector assembly, spring and washers, Figure 19.
- Carefully withdraw the selector from the transmission top cover.

#### INSPECTION

- Inspect the shift cover for cracks or other damage. Renew the cover where necessary.
- Examine the seal located in the selector assembly bore of the top cover. Replace the seal if worn or damaged.

Ensure the new seal is installed with the lip uppermost and the small flange on the outer diameter is fully engaged with the locating groove in the top cover.

- Inspect the bellcrank assembly, Figure 20. Replace any component showing signs of excessive wear or damage.



**Figure 20**

Bellcrank Assembly

- |              |                  |
|--------------|------------------|
| 1. Washer    | 4. Bellcrank Pin |
| 2. Bellcrank | 5. Washer        |
| 3. Washer    | 6. Bellcrank     |

# Ford 4110 Tractor Power Steering Manual

**Xiang Xie**



## **Ford 4110 Tractor Power Steering Manual:**

**Power Farming in Australia and New Zealand Technical Manual** ,1989      Official Guide, Tractors and Farm Equipment ,1989      **I & T Shop Service: Flat Rate Manual** ,1964 Contains job prices on all popular makes and models of tractors      **I & T Shop Service** ,1983      Farm Machinery & Tractor Facts ,1983      Implement & Tractor Red Book ,1969

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*Ford power steering shop manual* Ford Motor Company,1953      **Ford Truck Power Steering Shop Manual, 1954** Ford Motor Company,1954      **Service School Manual; Tractor Engines, 55 Series, Transmissions, Hydraulics, Power Steering** White Motor Corporation,White Farm Equipment Co,Oak Brook (Ill.),Charles City (Iowa),Brantford (Ont.),1972      *Service Manual, Disassembly & Assembly* Caterpillar Tractor Company,1972

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