

12. Remove the cylinder head retaining bolts, working from the ends to the center of the head, and carefully lift the cylinder head from the block.

DISASSEMBLY

1. Remove the coolant outlet, connection, the thermostat and gasket, Figure 4.
2. Clean the head thoroughly and then with a valve spring compressor, Figure 5, remove the retainer locks, spring retainer, spring and valve stem seal, Figure 6.
3. Lift out the valves and place in a numbered rack so they can be reinstalled in the respective guides. Keep the exhaust valve retainer (rotator) with the valve from which it was removed.
4. Remove the bolts that retain the rocker shaft supports to the rocker shaft, Figure 7.

INSPECTION AND REPAIR

1. **CYLINDER HEAD:** Inspect the cylinder head for damage and, if necessary, remove burrs or nicks from the gasket surface with an oil stone. If required, install a new head.



Figure 4
Engine Thermostat

1. Gasket
2. Thermostat
3. Coolant Outlet Connection

2. Check the flatness of the cylinder head with a straight edge, Figure 8. Flatness specification is 0.006 in. (0.15 mm) overall or 0.003 in. (0.08 mm) in any 6 in. (152 mm).

NOTE: If the cylinder head is not within the flatness specification, it may be skimmed providing the depth from cylinder head face after skimming to the valve head (with valve installed) is not less than .062 in. (1.58 mm).

3. If the cylinder head is skimmed, check whether any cylinder head bolt is bottoming by mounting the cylinder head on the block without the gasket fitted and by installing all bolts finger tight. If a 0.010 in. (0.25 mm) feeler gauge cannot be inserted under the bolt head, the bolts are not bottoming. In the case of the rocker support, ensure that the specified flat washer is fitted under the bolt head when carrying out the check. If a bolt is bottoming, the cylinder block bolt thread should be increased in depth. The thread size is $\frac{1}{2}$ in. 13 t.p.i. UNC-2a.

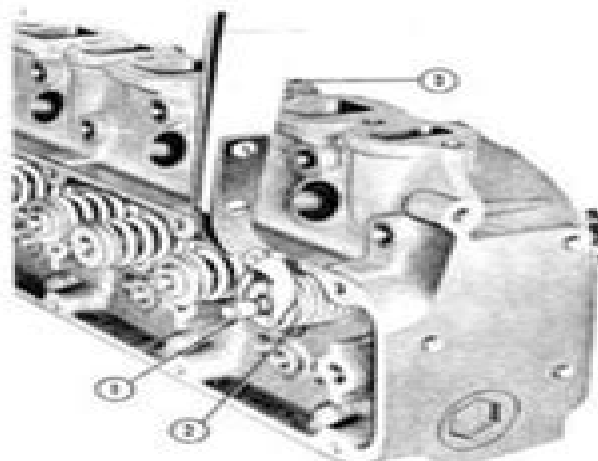


Figure 5
Removing Valves

1. Retainer Locks
2. Valve Spring
3. Valve Spring Compressor

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