## DESCRIPTION AND SPECIFICATIONS

NOTE - The data appearing throughout this manual as British equivalents have been introduced for the reader's convenience, but the metric units only are to be considered as the original design and manufacturing data.

#### ENGINE

Model	CO1D/55	CO2D 60 var. 10
Bore, inches Stroke, inches Number of main bearings	4 4.13 (105 mm) 4.72 (120 mm) 5	4 4.25 (108 mm) 4.72 (120 mm) 5
Compression ratio, approx.  Maximum horse-power (without fan, air cleaner and exhaust pipe) Speed at maximum horse-power, r.p.m.	253.6 (4156 cm <sup>3</sup> ) 15 : 1 55 1750	268.3 (4397 cm²) 15.5 : 1 60 1750
Maximum torque (with fan, air cleaner and exhaust pipe), ft.lb. Speed at maximum torque, r.p.m. Weight, lbs. (dry)	177.2 (24,5 Kgm) 1200 1000 (454 Kg)	191.7 (26,5 Kgm) 1200 1000 (454 Kg)

#### Main components.

- Cast-iron crankcase and cylinder head. Replaceable wet cylinder sleeves made of special cast-iron alloy.
- Aluminum-alloy pistons with combustion chamber located at top. Three compression, one oil-scraper and two oil-control piston rings.
- I-section, steel connecting rods.
- Steel crankshaft with 5 main bearings, induction hardened main and connecting-rod journals. Main and connecting-rod bearings of the thin shell Vandervell type.

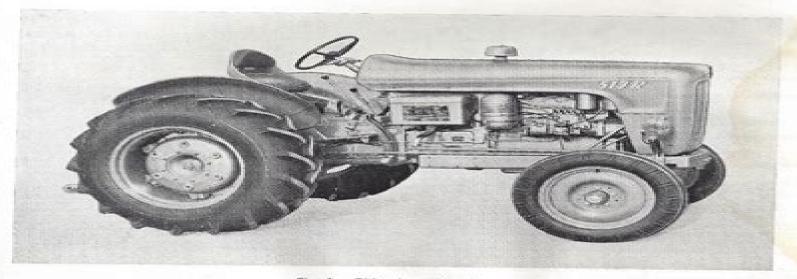


Fig. 1. - Side view of tractor.

# Fiat 513r Tractor Workshop Service Reapir Manual

Haynes

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