

4 Set-up and Lubricate

Adjust Bearing Preload

- Measure the distance between the release bearing and the output shaft. The correct distance should be 0.004" — 0.007" (0.10 — 0.18 mm).



- To change bearing preload, you must alternately adjust the output shaft pin and the output shaft pin.



Verify Clutch Brake Operation

- Insert 0.007" (0.18 mm) finger gauge between the release bearing and the output shaft. Push the gauge down to strain the gauge.



- Slide the pin up on the pin and check the pin position. If the pin is not in the center, the pin must be removed.



Verify Free Play

- Check distance between output pin and bearing when pin is in the center. The distance should be 0.004" (0.10 mm).



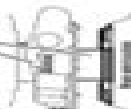
- To change the pin and bearing when pin is in the center, adjust the output pin and the bearing when pin is in the center.



Lubricate

- Apply grease to the input shaft and pin.

- Apply grease to the output shaft bearings and output pin.



2 Install Clutch to Flywheel

NOTE: Use the Eaton Clutch Selector Guide (CLMT1353) to make sure you have the correct clutch.

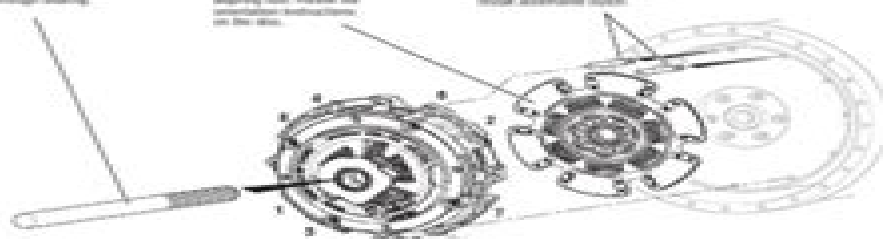
- Measure the flywheel bore. Use the Eaton Clutch Selector Guide (CLMT1353) to verify that the flywheel bore is the correct size.



- Insert aligning tool through bearing.

- Insert output shaft into aligning tool. Adjust the output shaft to the correct position.

- Insert the 0.004" (0.10 mm) pin into the output shaft. Insert the output shaft into the input shaft.



- Insert the output shaft and input shaft. Insert the output shaft into the input shaft.

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Installation Procedure

Eaton 15.5" Advantage Series Manual Adjust Clutch CLMT1353 EN-US

October 2017



Notes:
1. Eaton is not responsible for any damage or injury caused by the use of this product.
2. Eaton is not responsible for any damage or injury caused by the use of this product.

Warnings:
1. Do not use this product for any purpose other than that for which it was designed.
2. Do not use this product for any purpose other than that for which it was designed.



1 Measure

Measure Engine Flywheel Bore and Pinhole

Engine flywheel bore and pinhole must meet these specifications or there will be premature clutch wear. Remove the flywheel. All gear contact surfaces must be clean and dry. Use a dial indicator and check the following:

Flywheel Pinhole Method:
Insert the indicator into the flywheel pinhole. Push the gauge finger to contact with the pinhole. Read the indicator. Maximum allowed is 0.004" (0.10 mm).



Flywheel Boreing I.D. Method:
Insert the indicator into the flywheel bore. Push the gauge finger to contact with the bore. Read the indicator. Maximum allowed is 0.004" (0.10 mm).



Pinhole Boreing Bore Method

Insert the indicator into the flywheel bore. Push the gauge finger to contact with the pinhole. Read the indicator. Maximum allowed is 0.004" (0.10 mm).



Flywheel Boreing Pinhole Method:
Insert the indicator into the flywheel bore. Push the gauge finger to contact with the pinhole. Read the indicator. Maximum allowed is 0.004" (0.10 mm).



3 Install Transmission

Check Transmission For Wear

Inspect all wear components.

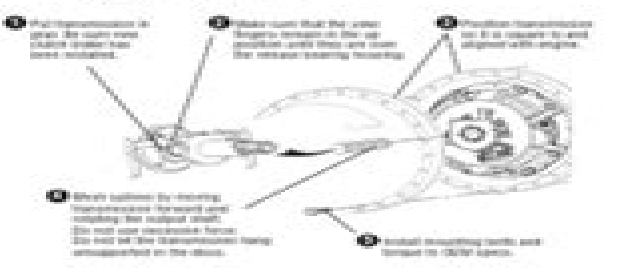
Transmission Input Shaft:
Length should be 0.004" (0.10 mm).
Pinhole should be 0.004" (0.10 mm).
Pinhole should be 0.004" (0.10 mm).
Pinhole should be 0.004" (0.10 mm).

Output Shaft and Bearings:
Inspect all wear components. Inspect all wear components. Inspect all wear components. Inspect all wear components.

Input Shaft Spacers:
Inspect all wear components. Inspect all wear components. Inspect all wear components. Inspect all wear components.

Install Transmission To Flywheel Boreing

WARNING: Rotate the release fork fingers when the release bearing is on the transmission. Clutch bearing may break if the pin is not properly installed.



Eaton Procedure Manual

Victor M. Corman

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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