

**ON/OFF SWITCH**

Used with the DEADMAN SWITCH this enables or disables robot motion.

**EMERGENCY STOP BUTTON**

Stops a running program, turns off drive power to the robot servo, and applies brakes to all joints.

**SHIFT KEY**

Must be pressed and held before you press a desired jog key

**RESET KEY**

Clears alarms

**COORD (coordinate) KEY**

Selects the job coordinate system or select another group.

**JOG KEYS**

These 12 keys are used to manually move each axis of the robot.

**JOG SPEED KEYS**

Adjust the speed of the robot while jogging the robot.



# Fanuc M410ib Teach Pendant Manual

**Mark Steyvers**



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