

Programmable Controls

Model 6460 Sequence Control

Upgraded replacement for Series 56450-4xx

MODELS

56460-400 85-265 VAC
56460-450 18-27 VDC

- 500 Programming Levels
- 2-Line, 32-Character Backlit LCD Display
- 2 Count Inputs w/17 Programmable Modes
- 4 Programmable and 9 Fixed Control Inputs
- 16 NPN Transistor Outputs
- Process Control Counter
- Batch Counter
- Totalizer
- Timer Function
- Ratemeter
- Count and Rate Scaling
- RS-232 Serial Communications



The 6460 Sequence Control is a 500-level count and time control with a powerful set of features to handle almost any sequential control application. Multiple programs can be entered into the unit via the large, easy-to-use front panel or the serial port using Durant's 6460 Configuration Software (see next page). The operator only has to call up the appropriate program for the job.

Machines or processes are controlled as a result of sensors providing count pulses at rates up to 15 kHz, or by timing from the internal 1mS clock and 16 NPN transistor outputs. The highly visible 2-line display provides a wide range of process information. LEDs clearly indicate operating and output status.

The universal power supply and optional NEMA 4 mounting kit allow the 6460 to be used in almost any environment. Also available is a DC powered model. The compact size

preserves valuable panel space, including less than 4" in depth. Installation and wiring is easy using the snap-on mounting clips and removable terminal strips.

The count input terminal provides 15 VDC to power sensors. The jump and control input terminals provide 24 VDC. DIP switches are used to set input options such as NPN or PNP wiring.

The feature set of the 6460 results in unlimited application potential. These include:

- Cut-to-length
- Flow control
- Batch control
- Conversion
- Stamping
- Wire and Cable
- Roll forming
- Coil winding
- Induction heat treating
- Sequential positioning
- Simple programmable limit switch

ORDERING INFORMATION

Model Number	Product Description
56450-499	Desk Kit for Series 6450 and 6460
56460-400	Sequence Control, AC powered version
56460-450	Sequence Control, DC powered version
28249-303	NEMA 4 Mounting Kit

Durant 6460 Sequence Control

L Reisser



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Electronic Design's Gold Book ,1983 **American Export Register** ,1980 *Programme Sequence Control* ,1964
An Electronic Sequence Control for the Automatic Operation of a Wilson Cloud Chamber Lynn D. Mullins,1950

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