

the shoe lever and depress the lever to lock. If necessary tighten the shoe lever with the screw (B).

Attaching Blades (Fig. 8)

Check the TOC on any universal or "T" shank jig saw blade in the chuck. Make sure the back edge of the blade fits into the support roller. Lift knob approximately 1/4" as shown. Maintain tension on the knob and rotate it clockwise several revolutions until it clicks or gets tight. Do not over tighten. Only moderate pressure is necessary. To remove blades, lift and turn knob counterclockwise 2 or 3 revolutions. For "T" shank blades, insert blade to the shoulder of the shank.

Pocket Cutting (Fig. 9)

Pocket cut is an easy marking an inside cut. The saw can be inserted directly into a board or board without first drilling a lead or pilot hole. In pocket cutting measure the surface to be cut and mark clearly with a pencil. Be sure the shoe is extended forward. Next tip the saw forward until the front end of the shoe sits firmly on the work surface and the blade clears the work through the full stroke. Switch the tool on and allow it to attain maximum speed. Grip the saw firmly and lower the back edge of the tool slowly until the blade reaches its complete depth. Hold the shoe flat against the wood and begin cutting. Do not remove blade from cut while it is still moving. Blade must come to a complete stop.

Wood Cutting

Be sure board is firmly positioned. Don't attempt to turn on when blade is against material to be cut. This could stall the motor. Place front of shoe on material to be cut and hold jig saw shoe against the wood while cutting. (Don't force the tool, let the blade cut at its own speed.) Whenever possible, clamp or support work close to the line of cut; when the cut is completed, shut off power, let blade come to a complete stop and then lay the saw aside before loosening the work. Use the higher speed setting for cutting wood.

Metal Cutting

Using thin gauge sheet metals, it is best to clamp wood or plywood to the bottom of sheet metal; ensure well insure is clean cut without the danger of vibration or tearing of metal. Always remember to use a finer blade for ferrous metals (for those that have a high iron content); and use a coarser blade for non-ferrous metals (those that do not have an iron content). Use a high speed setting for cutting soft metals (aluminum, copper, brass, mild steel, galvanized, pipe, conduit sheet metal, etc.). Use lower speed to cut plastics, tile, Formica, hard metals, cast iron.

Lubrication

It is recommended that, at least once a year, you take or send the tool to a service center for a thorough cleaning, inspection and lubrication of the gear case.

Accessories

Recommended accessories for use with your tool are available at extra cost from your local service center.

CAUTION: The use of any non-recommended accessory may be hazardous.

If you need to locate any accessory, please contact DeWALT Industrial Tool Co., 701 East Joppa Road, Baltimore, MD 21286 or call 1-800-4-DEWALT (1-800-433-9256).

Repairs

To assure product SAFETY and RELIABILITY, repairs, maintenance and adjustment (including crush inspection and replacement) should be performed by authorized service centers or other qualified service organizations, always using identical replacement parts.

Three Year Limited Warranty

DeWALT will repair, without charge, any defects due to faulty materials or workmanship for three years from the date of purchase. This warranty does not cover part failure due to normal wear or tool abuse. For further detail of warranty coverage and warranty repair information, visit www.dewalt.com or call 1-800-4-DEWALT (1-800-433-9256). This warranty does not apply to accessories or damage caused where repairs have been made or attempted by others. This warranty gives you specific legal rights and you may have other rights which vary in certain states or provinces.

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1 YEAR FREE SERVICE

DeWALT will maintain the tool and replace worn parts caused by normal use, for free, any time during the first year after purchase.

90 DAY MONEY BACK GUARANTEE

If you are not completely satisfied with the performance of your DeWALT Power Tool, Laser, or Accessory for any reason, you can return it within 90 days from the date of purchase with a receipt for a full refund — no questions asked.

FREE WARNING LABEL REPLACEMENT: If your warning labels become illegible or are missing, call 1-800-4-DEWALT for a free replacement.

POUR TOUTE QUESTION OU REMARQUE AU SUJET DE CET OUTIL OU DE TOUT AUTRE OUTIL DEWALT, COMPOSER LE NUMÉRO SANS FRAIS : 1-800-4-DEWALT (1-800-433-9256)

Instructions générales de sécurité

AVERTISSEMENT! Vous devez lire et comprendre toutes les instructions. Le non-respect, même partiel, des instructions ci-après entraîne un risque d'électrocution, d'incendie et/ou de blessures graves.

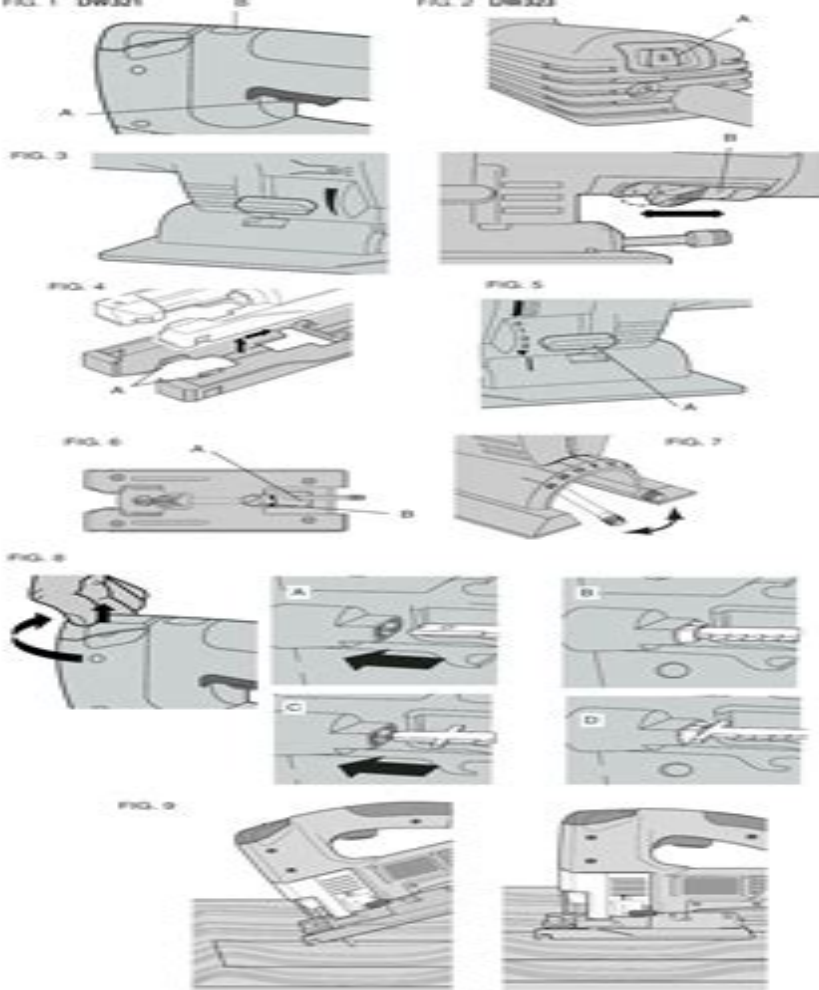
CONSERVER CES MESURES

REGLAGE DE TRAVAIL

- Veillez à ce que l'aire de travail soit propre et bien éclairée. Le désordre et le manque de lumière favorisent les accidents.
- N'utilisez pas d'outils électriques dans une atmosphère explosive, par exemple en présence de liquides, de gaz ou de poussières inflammables. Les outils électriques créent des étincelles qui pourraient enflammer les poussières ou les vapeurs.
- Tenez à distance les enfants, les animaux et les visiteurs pendant que vous travaillez avec un outil électrique. Ils pourraient vous distraire et vous faire faire une fausse manœuvre.

SÉCURITÉ ÉLECTRIQUE

- Les outils avec mise à la terre doivent être branchés dans une prise bien installée et mise à la terre conformément aux codes et ordonnances. N'utilisez jamais la broche de terre et ne modifiez pas la fiche d'une manière quelconque. N'utilisez pas d'adaptateur de fiche. Vérifiez avec un électricien qualifié en cas de doute sur le branchement à la terre de la prise. En cas de défectuosité électrique ou de panne de l'outil, la mise à la terre assure un choc à faible intensité et le courant électrique de l'utilisateur. Appliquez seulement aux outils de classe I (avec mise à la terre).
- Les outils à double isolation sont équipés d'une fiche polarisée (une lame est plus large que l'autre). Cette fiche se branche dans une prise polarisée dans un sens seulement. Si le problème persiste, contactez le fabricant pour demander à un électricien qualifié d'installer une prise polarisée. Ne modifiez jamais la fiche. La double isolation élimine le besoin d'un cordon d'alimentation à trois fils avec mise à la terre ainsi que d'une prise de courant mise à la terre. Appliquez seulement aux outils de classe II (à double isolation).
- Évitez tout contact corporel avec des surfaces mises à la terre : tuyauterie, radiateurs, cuisinières, réfrigérateurs. Le risque de choc électrique est plus grand si votre corps est en contact avec la terre.
- N'exposez pas les outils électriques à la pluie ou à l'eau. La présence d'eau dans un outil électrique augmente le risque de choc électrique.
- Ne maltraitez pas le cordon. Ne transportez pas l'outil par son cordon et ne débranchez pas la fiche en tirant sur le cordon. N'exposez pas le cordon à la chaleur, à des huiles, à des arêtes vives ou à des pièces en mouvement. Remplacez immédiatement un cordon endommagé. Un cordon endommagé augmente le risque d'électrocution.
- Lorsque vous utilisez un outil électrique à l'extérieur, employez un prolongateur pour l'extérieur marqué "W-A" ou "W". Ces cordons sont prévus pour l'usage à l'extérieur et réduisent le risque d'électrocution.



CALIBRE (AWG) MINIMAL RECOMMANDÉ POUR LES CORDONS DE RALLONGE

Longueur totale du cordon							
25 pi	50 pi	75 pi	100 pi	125 pi	150 pi	175 pi	
7,6 m	15,2 m	22,9 m	30,5 m	38,1 m	45,7 m	53,3 m	
Calibre du fil							
18 AWG	16 AWG	16 AWG	16 AWG	14 AWG	14 AWG	12 AWG	

SÉCURITÉ DES PERSONNES

- Restez alerte, concentré sur votre travail et faites preuve de jugement. N'utilisez pas un outil électrique si vous êtes fatigué ou sous l'influence de drogues, d'alcool ou de médicaments. Un instant d'inattention suffit pour entraîner des blessures graves.
- Habillez-vous convenablement. Ne portez pas de vêtements ou de bijoux lâches. Confinez les cheveux longs. N'approchez jamais les cheveux, les vêtements ou les gants des pièces en mouvement. Des vêtements flottants, des bijoux ou des cheveux longs risquent d'être happés par des pièces en mouvement.
- Méfiez-vous d'un démarrage accidentel. Avant de brancher l'outil, assurez-vous que son interrupteur est sur ARRÊT. Le transport d'un outil avec la détente ou le branchement d'un outil avec l'interrupteur à la position MARCHE peut mener tout droit à un accident.
- Enlevez les clés de réglage ou de serrage avant de démarrer l'outil. Une clé laissée dans un pièce tournante de l'outil peut provoquer des blessures.
- Ne vous penchez pas trop en avant. Tenez-vous bien d'équilibre sur vos pieds pour garder votre équilibre en tout temps. Une bonne stabilité vous permet de mieux réagir à une situation inattendue.
- Utilisez des accessoires de sécurité. Portez toujours des lunettes de sécurité. Selon les conditions, portez aussi un masque antipoussière, des bottes de sécurité antidérapantes, un casque protecteur et/ou un appareil antibruit.

UTILISATION ET ENTRETIEN DES OUTILS

- Immobilisez le matériau sur une surface stable au moyen de brides ou de toute autre façon adéquate. Le fait de tenir la pièce avec la main ou contre votre corps offre un stabilisateur insuffisant et peut amener un dérapage de l'outil.
- Ne forcez pas l'outil. Utilisez l'outil approprié à la tâche. L'outil correct fonctionne mieux et de façon plus sécuritaire. Respectez aussi la vitesse de travail qui lui est propre.

Dw321 Manual

RD Boyd



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