Tae-Kyu Lee · Thomas R. Bieler Choong-Un Kim · Hongtao Ma

# Fundamentals of Lead-Free Solder Interconnect Technology

From Microstructures to Reliability



**John Hock Lye Pang** 

Fundamentals of Lead-Free Solder Interconnect Technology Tae-Kyu Lee, Thomas R. Bieler, Choong-Un Kim, Hongtao Ma, 2014-11-05 This unique book provides an up to date overview of the concepts behind lead free soldering techniques Readers will find a description of the physical and mechanical properties of lead free solders in addition to lead free electronics and solder alloys Additional topics covered include the reliability of lead free soldering tin whiskering and electromigration in addition to emerging technologies and research **Die-Attach Materials for High Temperature Applications in Microelectronics Packaging** Kim S. Siow, 2019-01-29 This book presents the scientific principles processing conditions probable failure mechanisms and a description of reliability performance and equipment required for implementing high temperature and lead free die attach materials In particular it addresses the use of solder alloys silver and copper sintering and transient liquid phase sintering While different solder alloys have been used widely in the microelectronics industry the implementation of sintering silver and transient liquid phase sintering remains limited to a handful of companies Hence the book devotes many chapters to sintering technologies while simultaneously providing only a cursory coverage of the more widespread techniques employing solder alloys Addresses the differences between sintering and soldering the current die attach technologies thereby comprehensively addressing principles methods and performance of these high temperature die attach materials Emphasizes the industrial perspective with chapters written by engineers who have hands on experience using these technologies Baker Hughes Bosch and ON Semiconductor are represented as well as materials suppliers such as Indium Simultaneously provides the detailed science underlying these technologies by leading Lead-Free Solder Interconnect Reliability Dongkai Shangguan, 2005 academic researchers in the field Advanced <u>Driver Assistance Systems and Autonomous Vehicles</u> Yan Li, Hualiang Shi, 2022-10-28 This book provides a comprehensive reference for both academia and industry on the fundamentals technology details and applications of Advanced Driver Assistance Systems ADAS and autonomous driving an emerging and rapidly growing area The book written by experts covers the most recent research results and industry progress in the following areas ADAS system design and test methodologies advanced materials modern automotive technologies artificial intelligence reliability concerns and failure analysis in ADAS Numerous images tables and didactic schematics are included throughout This essential book equips readers with an in depth understanding of all aspects of ADAS providing insights into key areas for future research and development Provides comprehensive coverage of the state of the art in ADAS Covers advanced materials deep learning quality and reliability concerns and fault isolation and failure analysis Discusses ADAS system design and test methodologies novel automotive technologies Features contributions from both academic and industry authors for a complete view of this important technology Iron & Steelmaker, 2003-07 **Electrical & Electronics Abstracts** ,1997 The ELFNET Book on Failure Mechanisms, Testing Methods, and Quality Issues of Lead-Free Solder Interconnects Günter Grossmann, Christian

Zardini, 2011-05-12 The ELFNET Book on Failure Mechanisms Testing Methods and Quality Issues of Lead Free Solder Interconnects is the work of the European network ELFNET which was founded by the European Commission in the 6th Framework Programme It brings together contributions from the leading European experts in lead free soldering The limited validity of testing methods originating from tin lead solder was a major point of concern in ELFNET members discussions As a result the network's reliability group decided to bring together the material properties of lead free solders as well as the basics of material science and to discuss their influence on the procedures for accelerated testing This has led to a matrix of failure mechanisms and their activation and as a result to a comprehensive coverage of the scientific background and its applications in reliability testing of lead free solder joints The ELFNET Book on Failure Mechanisms Testing Methods and Quality Issues of Lead Free Solder Interconnects is written for scientists engineers and researchers involved with lead free Assembly and Reliability of Lead-Free Solder Joints John H. Lau, Ning-Cheng Lee, 2020-05-29 This book electronics focuses on the assembly and reliability of lead free solder joints Both the principles and engineering practice are addressed with more weight placed on the latter This is achieved by providing in depth studies on a number of major topics such as solder joints in conventional and advanced packaging components commonly used lead free materials soldering processes advanced specialty flux designs characterization of lead free solder joints reliability testing and data analyses design for reliability and failure analyses for lead free solder joints Uniquely the content not only addresses electronic manufacturing services EMS on the second level interconnects but also packaging assembly on the first level interconnects and the semiconductor back end on the 3D IC integration interconnects Thus the book offers an indispensable resource for the complete food chain of electronics products **A Guide to Lead-free Solders** John W. Evans, 2007-01-05 The book is important because it reflects a trend especially in microelectronics manufacture toward recyclability Europe and Asia are moving towards legislation to ban the use of lead in solders and public demand in the US will likely have the same result Producers of solders and manufacturers who use them will have to invent and employ suitable substitutes and A Guide to Lead free Solders will show them how to do so Lead Free Solder John Hock Lye Pang, 2011-10-15 Lead free solders are used extensively as interconnection materials in electronic assemblies and play a critical role in the global semiconductor packaging and electronics manufacturing industry Electronic products such as smart phones notebooks and high performance computers rely on lead free solder joints to connect IC chip components to printed circuit boards Lead Free Solder Mechanics and Reliability provides in depth design knowledge on lead free solder elastic plastic creep and strain rate dependent deformation behavior and its application in failure assessment of solder joint reliability. It includes coverage of advanced mechanics of materials theory and experiments mechanical properties of solder and solder joint specimens constitutive models for solder deformation behavior numerical modeling and simulation of solder joint failure subject to thermal cycling mechanical bending fatigue vibration fatigue and board level drop impact tests **Lead-free Electronics** 

Sanka Ganesan, Michael G. Pecht, 2006-02-17 Lead free Electronics provides guidance on the design and use of lead free electronics as well as technical and legislative perspectives All the complex challenges confronting the elec tronics industry are skillfully addressed Complying with state legislation Implementing the transition to lead free electronics including anticipating associated costs and potential supply chain issues Understanding intellectual property issues in lead free alloys and their applications including licensing and infringement Implementing cost effective manufacturing and testing Reducing risks due to tin whiskers Finding lead free solutions in harsh environments such as in the automotive and telecommunications industries Understanding the capabilities and limitations of conductive adhesives in lead free interconnects Devising solutions for lead free flip chip interconnects in high performance integrated circuit products Each chapter is written by leading experts in the field and carefully edited to ensure a consistent approach Readers will find all the latest information including the most recent data on cyclic thermomechanical deformation properties of lead free SnAgCu alloys and a comparison of the properties of standard Sn Pb versus lead free alloys using the energy partitioning approach With legislative and market pressure to eliminate the use of lead in electronics manufacturing this timely publication is essential reading for all engineers and professionals in the electronics industry Modern Solder Technology for Competitive Electronics Manufacturing Jennie S. Hwang, 1996 Introduction Advanced Surface Mount Technology and Die Attach Techniques Solder Material Soldering Chemistry Solderability Microstructure of Solders Aqueous Cleaning Manufacture No Clean Manufacture Protective and Reactive Atmosphere Soldering Surface Mount Fine Pitch Technology Surface Mount BGA PAC Technology Soldering Methodology and Equipment Soldering and Soldering Related Issues Strengthened Solders Lead Free Solders Solder Joint Failure Mode Solder Joint Failure Assessment Case Studies Solder Joint Quality and Reliability New and Emerging Specifications and Standards Future Trends **Lead Free Solders** Abhiiit Kar, Monalisa Char, 2019-10-02 This book provides some of the most advanced research observations and in depth knowledge behind lead free soldering Readers will find a description of different cutting edge techniques used for improving the reliability of interconnects manufacturing Some of the most unconventional topics covered in this book include solder joint formation for microelectronic devices at room temperature and the possibility of soldering ceramic materials which is limited due to the poor wettability of ceramic substrates with commercial solders following classical soldering techniques We also discuss the possibilities of nanoscale preparation of solder joints for bringing down the processing temperature so that it does not affect the packaging technologies Readers will find that precise systematic discussion of solder joint formation and its interfacial characterization has been depicted for each technique used in different chapters. This book is of interest to both fundamental researchers and also to practicing scientists and will prove invaluable to all those working in industry and academia Recent Progress in Lead-Free Solder Technology Mohd Arif Anuar Mohd Salleh, Mohd Sharizal Abdul Aziz, Azman Jalar, Mohd Izrul Izwan Ramli, 2022-03-01 This book highlights recent research progress in lead Pb free solder

technology focusing on materials development processing and performances It discusses various Pb free solder materials development encompassing composite solders transient liquid phase sintering and alloying The book also details various Pb free solder technology processing and performances including flux modification for soldering laser soldering wave soldering and reflow soldering while also examining multiple technologies pertaining to the rigid and flexible printed circuit board PCB Some chapters explain the materials characterization and modeling techniques using computational fluid dynamics CFD This book serves as a valuable reference for researchers industries and stakeholders in advanced microelectronic packaging emerging interconnection technology and those working on Pb free solder Handbook of Lead-Free Solder Technology for Microelectronic Assemblies Karl J. Puttlitz, Kathleen A. Stalter, 2004-02-27 This reference provides a complete discussion of the conversion from standard lead tin to lead free solder microelectronic assemblies for low end and high end applications Written by more than 45 world class researchers and practitioners the book discusses general reliability issues concerning microelectronic assemblies as well as factors specific to the tin rich replacement alloys commonly utilized in lead free solders It provides real world manufacturing accounts of the introduction of reduced lead and lead free technology and discusses the functionality and cost effectiveness of alternative solder alloys and non solder alternatives replacing lead tin solders in microelectronics <u>Lead-Free Solder Process Development</u> Gregory Henshall, Jasbir Bath, Carol A. Handwerker, 2011-03-29 Discusses the growth mechanisms of tin whiskers and the effective mitigation strategies necessary to reduce whisker growth risks This book covers key tin whisker topics ranging from fundamental science to practical mitigation strategies The text begins with a review of the characteristic properties of local microstructures around whisker and hillock grains to identify why these particular grains and locations become predisposed to forming whiskers and hillocks The book discusses the basic properties of tin based alloy finishes and the effects of various alloying elements on whisker formation with a focus on potential mechanisms for whisker suppression or enhancement for each element Tin whisker risk mitigation strategies for each tier of the supply chain for high reliability electronic systems are also described Discusses whisker formation factors including surface grain geometry crystallographic orientation dependent surface grain boundary structure and the localization of elastic strain strain energy density distribution Examines how whiskers and hillocks evolve in time through real time studies of whisker growth with the scanning electron microscope focused ion beaming milling SEM FIB Covers characterization methods of tin and tin based alloy finishes such as transmission electron microscopy TEM scanning electron microscopy SEM and electron backscatter diffraction EBSD Reviews theories of mechanically induced tin whiskers with case studies using pure tin and other lead free finishes shown to evaluate the pressure induced tin whiskers Mitigating Tin Whisker Risks Theory and Practice is intended for the broader electronic packaging and manufacturing community including manufacturing engineers packaging development engineers as well as engineers and researchers in high reliability industries Lead-free Solders K. Subramanian, 2012-03-06 Providing a viable alternative to lead based

solders is a major research thrust for the electrical and electronics industries whilst mechanically compliant lead based solders have been widely used in the electronic interconnects the risks to human health and to the environment are too great to allow continued widescale usage Lead free Solders Materials Reliability for Electronics chronicles the search for reliable drop in lead free alternatives and covers Phase diagrams and alloy development Effect of minor alloying additions Composite approaches including nanoscale reinforcements Mechanical issues affecting reliability Reliability under impact loading Thermomechanical fatigue Chemical issues affecting reliability Whisker growth Electromigration Thermomigration Presenting a comprehensive understanding of the current state of lead free electronic interconnects research this book approaches the ongoing research from fundamental applied and manufacturing perspectives to provide a balanced view of the progress made and the requirements which still have to be met **Lead-Free Soldering in Electronics** Katsuaki Suganuma, 2003-12-11 Assessing the scientific and technological aspects of lead free soldering Lead Free Soldering in Electronics considers the necessary background and requirements for proper alloy selection It highlights the metallurgical and mechanical properties plating and processing technologies and evaluation methods vital to the production of lead free solders in electronics A valuable resource for those interested in promoting environmentally conscious electronic packaging practices Responding to increasing environmental and health concerns over lead toxicity Lead Free Soldering in Electronics discusses Soldering inspection and design Mechanical evaluation in electronics Lead free solder paste and reflow soldering Wave soldering Plating lead free soldering in electronics Lead Free Soldering in Electronics will benefit manufacturing electronics and mechanical engineers as well as undergraduate and graduate students in these disciplines **Soldering Process Development and Reliability** Jasbir Bath, 2020-06-23 Covering the major topics in lead free soldering Lead free Soldering Process Development and Reliability provides a comprehensive discussion of all modern topics in lead free soldering Perfect for process quality failure analysis and reliability engineers in production industries this reference will help practitioners address issues in research development and production Among other topics the book addresses Developments in process engineering SMT Wave Rework Paste Technology Low temperature high temperature and high reliability alloys Intermetallic compounds PCB surface finishes and laminates Underfills encapsulants and conformal coatings Reliability assessments In a regulatory environment that includes the adoption of mandatory lead free requirements in a variety of countries the book s explanations of high temperature low temperature and high reliability lead free alloys in terms of process and reliability implications are invaluable to working engineers Lead free Soldering takes a forward looking approach with an eye towards developments likely to impact the industry in the coming years These will include the introduction of lead free requirements in high reliability electronics products in the medical automotive and defense industries The book provides practitioners in these and other segments of the industry with guidelines and information to help comply with these requirements On the Reliability of Lead-free Solder Interconnects Under Impact Stimuli Greg

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