#### SPECIAL SERVICE TOOLS

OMC has specially-designed tools to simplify some of the disasmembly and reassembly operations. These tools are illustrated in this Service Manual, in many cases in actual use. Refer to the Special Service Tool Catalog for a description and ordering instructions for these tools. Purchasers of individual manuals must order Special Tools through an authorized dealer.

#### OUTBOARD MOTOR NOMENCLATURE

Sometimes the words "right" and "left" are very confusing when referring to the sides of an outboard motor. Therefore, the sides are referred to as STARBOARD or PORT sides. STARBOARD means on the right hand while facing the bow (FRONT) of the boat; PORT means left hand. See Figures 1-1 and 1-2.

Service required for the motor is generally one of three kinds . . .

- NORMAL CARE AND MAINTENANCE, which includes putting a new motor into operation, storing motors, lubrication, and care under special operating conditions such as salt water and cold weather.
- OPERATING MALFUNCTIONS due to improper motor mounting, propeller condition or size, boat condition, or the malfunction of some part of the motor. This includes motor tune-up procedures to keep the motor in prime operating condition.
- COMPLETE DISASSEMBLY and overhaul, such as inspecting a motor that has been submerged or rebuilding trade-in units.

It is important to you as the service man to determine before disassembly just what the trouble is, and how to correct it quickly and with minimum expense to the owner. This section of the manual is designed to help you diagnose motor malfunctions and correct them.

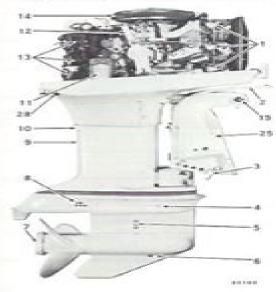


Figure 1-1. Starboard View (Long Shaft Model)

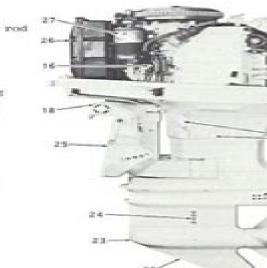


Figure 1-2. Port Side View (Standard Length)

.....

 Water intake
 Oil drain and fill plus

7. Exhaust outlet 8. Water outlet 9. Exhaust housing

10. Exhaust relief 11. Power Pack III

Throttle lever
 Ignation cotls

Alternator
 Tilt tube (long shaft only)

16. Fuel pump and filter 17. Exhaust covers

18. Tilt lock lever 19. Water outlet

20. Trim tab 21. Propeller

22. Skeg 23. Gearcase

24. Water intake 25. Stern bracket

26. Air silencer

27. Electric starter

28. Overboard water indicator

# **Evinrude 70 Hp Vro Manual**

**Penton Staff** 

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# **Table of Contents Evinrude 70 Hp Vro Manual**

- 1. Understanding the eBook Evinrude 70 Hp Vro Manual
  - The Rise of Digital Reading Evinrude 70 Hp Vro Manual
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Evinrude 70 Hp Vro Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Evinrude 70 Hp Vro Manual
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Evinrude 70 Hp Vro Manual
  - Personalized Recommendations
  - Evinrude 70 Hp Vro Manual User Reviews and Ratings
  - Evinrude 70 Hp Vro Manual and Bestseller Lists
- 5. Accessing Evinrude 70 Hp Vro Manual Free and Paid eBooks

- Evinrude 70 Hp Vro Manual Public Domain eBooks
- Evinrude 70 Hp Vro Manual eBook Subscription Services
- Evinrude 70 Hp Vro Manual Budget-Friendly Options
- 6. Navigating Evinrude 70 Hp Vro Manual eBook Formats
  - o ePub, PDF, MOBI, and More
  - Evinrude 70 Hp Vro Manual Compatibility with Devices
  - Evinrude 70 Hp Vro Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - o Adjustable Fonts and Text Sizes of Evinrude 70 Hp Vro Manual
  - Highlighting and Note-Taking Evinrude 70 Hp Vro Manual
  - Interactive Elements Evinrude 70 Hp Vro Manual
- 8. Staying Engaged with Evinrude 70 Hp Vro Manual
  - o Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Evinrude 70 Hp Vro Manual
- 9. Balancing eBooks and Physical Books Evinrude 70 Hp Vro Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Evinrude 70 Hp Vro Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Evinrude 70 Hp Vro Manual
  - Setting Reading Goals Evinrude 70 Hp Vro Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Evinrude 70 Hp Vro Manual
  - Fact-Checking eBook Content of Evinrude 70 Hp Vro Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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